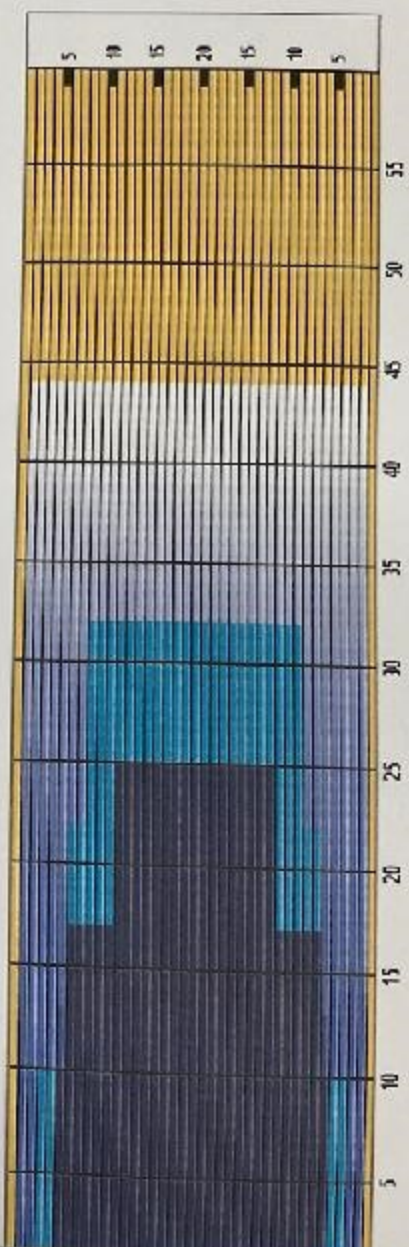


Oil Pattern Distance	44	Reverse Brush Drop	42	Oil Per Board	Multi ul
Forward Oil Total	18.65 mL	Reverse Oil Total	10.45 mL	Volume Oil Total	29.1 mL
Tank Configuration	Multi Tank	Tank A Conditioner		Tank B Conditioner	

START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL	
1	2L	2R	1	50	18	3	A	37	0.0	0.0	0.0	1850
2	4L	4R	4	50	18	3	B	132	0.0	10.2	10.2	6600
3	7L	7R	3	50	18	3	A	135	10.2	22.9	12.7	6750
4	9L	9R	3	50	22	3	B	69	22.9	32.2	9.3	3450
5	2L	2R	0	50	10	3	A	0	32.2	44.0	11.8	0

START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL	
1	2L	2R	0	50	22	3	A	0	44.0	25.0	-19.0	0
2	12L	12R	2	50	14	3	B	34	25.0	21.1	-3.9	1700
3	12L	12R	2	50	14	3	A	34	21.1	17.2	-3.9	1700
4	7L	7R	2	50	14	3	B	54	17.2	13.3	-3.9	2700
5	6L	6R	3	50	14	3	A	87	13.3	7.4	-5.9	4350
6	2L	2R	0	50	14	3	B	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L-18L-18R	8L-12L-18L-18R	13L-17L-19L-19R	19L-18R-12R-13R	18L-18R-12R-9R	10L-10R-7R-9R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.24	1.21	1	1	1.21	3.24

